

Date: Tuesday, 1/23/2007 7:32:00 AM
 User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|--|------------------|----------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : WASHER |
| Job Number | : 30382 | | |
| Estimate Number | : 10156 | | |
| P.O. Number | : <i>N/A</i> | Part Number | : D2529 |
| This Issue | : 1/23/2007 | S.O. No. | : <i>N/A</i> |
| Prsht Rev. | : NC | Drawing Number | : D2529 REV D1 |
| First Issue | : <i>N/A</i> | Project Number | : N/A |
| Previous Run | : 28733 | Drawing Revision | : D1 |
| | | Material | : <i>N/A</i> |
| Written By | : <i>[Signature]</i> | Due Date | : 1/29/2007 |
| Checked & Approved By | : <i>[Signature]</i> | Qty: | 1,000 |
| Comment | : Est: 01.09.18 Added purchasing info CB | Um: | Each |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: *2933*

Possible Supplier: Acklands, P/N: PFS FW14S1

*C 207/01/24**(1000)*

| | | |
|-----|--------|--------|
| 2.0 | D2529P | Washer |
|-----|--------|--------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1000.0000 Each(s)
 WASHER

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

P 7/12/01 (1000)

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

*20702.06 (1000)**PER QSP 019*

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

C 7/12/06 1000

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____ Date: 07/02/07
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 1/23/2007 7:32:00 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 30382

Part Number: D2529

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



1000

Comment: FINAL INSPECTION/W/O RELEASE

150710207

Job Completion



W 07-02-07

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

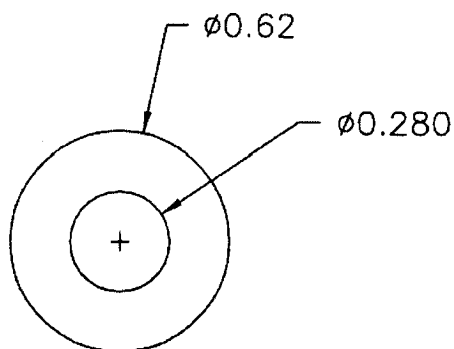
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|------------------|------------------------|--|------------------------|
| DESIGN | DRAWN BY KE | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D2529 | REV. D SHEET 1 OF 1 |
| DATE 97.10.14 | | TITLE WASHER | SCALE 2:1 |
| A | 95.12.22 | NEW ISSUE | |
| B | 96:08:28 | ADD SS | |
| C | 97:03:24 | RE-DESIGN, CHANGE MATERIAL SPEC. | |
| D | 97.10.14 | CHANGE THICKNESS (TSR A144) | |
| DI | 97 02.12.16 | ADDED AISI 303 | |

RELEASED
97/10/29 KE



KE 99.10.08
AISI 304/316/303 (REF. DART SPEC M303R)
MATERIAL: STAINLESS STEEL 0.032-0.063 THICK
TOLERANCES ARE PER DART QSI 018
BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30382

EVEN TOP